

## **ABSTRACT OF THE DISCLOSURE**

The stepped optical fiber has a core glass member and a surrounding cladding glass member. It has a high numerical aperture (NA)  $\geq 0.50$ . The core glass member preferably has a zinc-containing composition including, in % by weight, SiO<sub>2</sub>, 42 to 53; ZnO, 16 to 38; PbO, 1 to 20; Na<sub>2</sub>O, < 14; K<sub>2</sub>O, < 12; with a sum of ZnO and PbO  $\geq 30$  and a sum of Na<sub>2</sub>O and K<sub>2</sub>O is  $\geq 2$ . The cladding glass composition, which is compatible with this core glass, includes, in percent by weight, SiO<sub>2</sub>, 60 to 72; B<sub>2</sub>O<sub>3</sub>, < 20; Al<sub>2</sub>O<sub>3</sub>, < 10; Na<sub>2</sub>O, < 18; and K<sub>2</sub>O, < 15. The resulting optical fiber has low attenuation, very neutral color transmission and low manufacturing costs. Other cladding glass compositions resulted in considerably poorer properties with too much crystallization at the core glass boundary layer. Environmentally-friendly, lead-free embodiments of the core glass were also prepared having even lower aperture values of  $\geq 0.48$ .